

2611 Avdelok (4 Grooves)

Steel - Brazier head

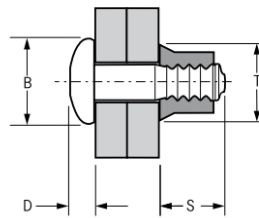
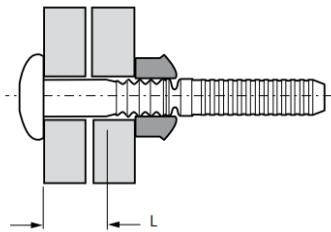
4.8 mm (3/16") - 9.6 mm (3/8")

Features

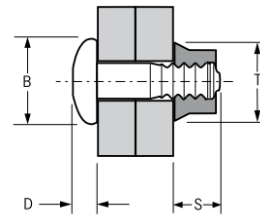
- High shear strength for high strength assembly
- High controlled clamp provides excellent vibration resistance
- Quick to install across a wide range of applications
- Easy to inspect for tampering
- High security tamper resistance - TIR approved
- Robust and rugged installation tools
- Steel Avdelok pins typically offer comparable values to property class 5.8 threaded products

Material

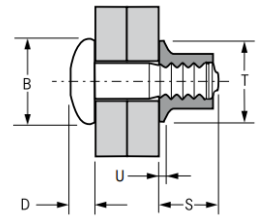
- Pin: Carbon boron steel, zinc plated, clear trivalent passivated
- Collar: Low carbon steel, zinc plated, clear trivalent passivated



Full Collar

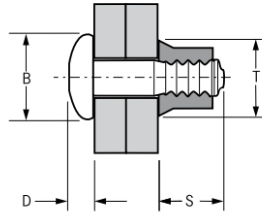
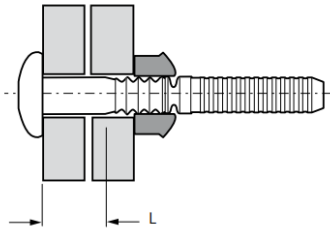


Half Collar

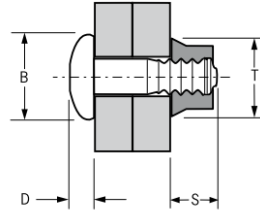


Flanged Collar

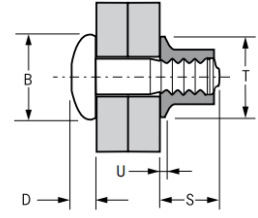
Part No. ⁽¹⁾ Pin	Size ø	 w. Full Collar		 Hole Size	L	øB	D	Part No. Full Collar		Part No. Half Collar ⁽²⁾		Part No. Flanged Collar ⁽³⁾					
		nom.	min.					max.	-	nom.	max.	max.	S max.	T max.	S max.	T max.	S max.
02611-70601	4.8 (3/16")	0.79	2.39	5.0	1.96	10.1	3.4	02662-70600	8.7	8.0	02682-70600	7.2	8.0	02615-70600	9.4	9.9	0.76
02611-70602		2.39	3.96		3.56												
02611-70603		3.96	5.56		5.13												
02611-70604		5.56	7.14		6.73												
02611-70605		7.14	8.74		8.31												
02611-70606		8.74	10.31		9.91												
02611-70607		10.31	11.91		11.48												
02611-70608		11.91	13.49		13.08												
02611-70609		13.49	15.09		14.66												
02611-70610		15.09	16.66		16.26												
02611-70611		16.66	18.24		17.83												
02611-70612		18.24	19.84		19.43												
02611-70613		19.84	21.41		21.01												
02611-70614		21.41	23.01		22.61												
02611-70615		23.01	24.61		24.18												
02611-70616		24.61	26.19		25.78												
02611-70617		26.19	27.79		27.36												
02611-70618		27.79	29.36		28.96												
02611-70619		29.36	30.96		30.53												
02611-70620		30.96	32.54		32.13												



Full Collar

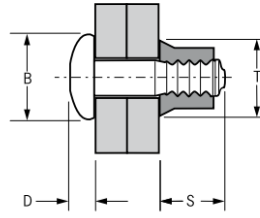
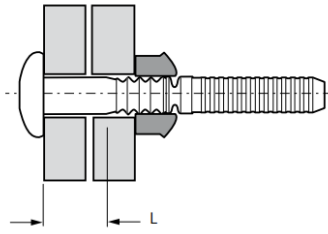


Half Collar

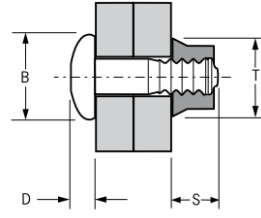


Flanged Collar

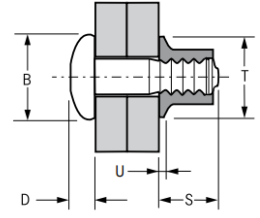
Part No. ⁽¹⁾ Pin	Size ø	w. Full Collar		Hole Size	L	øB	D	Part No. Full Collar		Part No. Half Collar ⁽²⁾		Part No. Flanged Collar ⁽³⁾					
		nom.	min.					max.	-	nom.	max.	max.	S max.	T max.	S max.	T max.	S max.
02611-70802	6.4 (1/4")	2.39	3.96	6.6	3.66	13.4	4.1	02662-70800	10.7	10.6	02682-70800	9.2	10.6	02615-70800	11.7	13.1	0.94
02611-70803		3.96	5.56		5.23												
02611-70804		5.56	7.14		6.83												
02611-70805		7.14	8.74		8.41												
02611-70806		8.74	10.31		10.01												
02611-70807		10.31	11.91		11.58												
02611-70808		11.91	13.49		13.18												
02611-70809		13.49	15.09		14.76												
02611-70810		15.09	16.66		16.36												
02611-70811		16.66	18.24		17.93												
02611-70812		18.24	19.84		19.53												
02611-70813		19.84	21.41		21.11												
02611-70814		21.41	23.01		22.71												
02611-70815		23.01	24.61		24.28												
02611-70816		24.61	26.19		25.88												
02611-70817		26.19	27.79		27.46												
02611-70818		27.79	29.36		29.06												
02611-70819		29.36	30.96		30.63												
02611-70820		30.96	32.54		32.23												
02611-70821		32.54	34.14		33.81												
02611-70822	34.14	35.71	35.41														
02611-70823	35.71	37.31	36.98														
02611-70824	37.31	38.89	38.58														
02611-70825	38.89	40.49	40.16														
02611-70826	40.49	42.06	41.76														
02611-70827	42.06	43.66	43.33														
02611-70828	43.66	45.24	44.93														
02611-70839	45.24	46.84	46.51														
02611-70830	46.84	48.41	48.11														
02611-71003	8.0 (5/16")	3.58	5.94	8.2	5.23	16.7	5.5	02662-71000	12.2	13.3	02682-71000	10.0	13.3	02615-71000	13.5	16.3	1.22
02611-71004		5.94	8.33		7.62												
02611-71006		8.33	10.72		10.01												
02611-71007		10.72	13.11		12.37												
02611-71009		13.11	15.47		14.76												
02611-71010		15.47	17.85		17.14												



Full Collar



Half Collar



Flanged Collar

Part No. ⁽¹⁾ Pin	Size Ø	w. Full Collar		Hole Size	L	ØB	D	Part No. Full Collar		Part No. Half Collar ⁽²⁾		Part No. Flanged Collar ⁽³⁾					
		nom.	min.					max.	-	nom.	max.	max.	S max.	T max.	S max.	T max.	S max.
02611-71012	8.0 (5/16")	17.85	20.22	8.2	19.53	16.7	5.5	02662-71000	12.2	13.3	02682-71000	10.0	13.3	02615-71000	13.5	16.3	1.22
02611-71013		20.22	22.61		21.89												
02611-71015		22.61	24.99		24.28												
02611-71016		24.99	27.38		26.67												
02611-71018		27.38	29.77		29.06												
02611-71019		29.77	32.13		31.42												
02611-71021		32.13	34.52		33.81												
02611-71022		34.52	36.91		36.19												
02611-71024		36.91	39.29		38.58												
02611-71202	9.6 (3/8")	1.57	4.75	9.8	3.63	20.1	6.7	02662-71200	14.8	15.5	02682-71200	11.5	15.5	02615-71200	16.3	20.0	1.42
02611-71204		4.75	7.92		6.81												
02611-71206		7.92	11.10		9.98												
02611-71208		11.10	14.27		13.16												
02611-71210		14.27	17.45		16.33												
02611-71212		17.45	20.62		19.51												
02611-71214		20.62	23.80		22.68												
02611-71216		23.80	26.97		25.86												
02611-71218		26.97	30.15		29.03												
02611-71220		30.15	33.32		32.21												
02611-71222		33.32	36.50		35.38												
02611-71224	36.50	39.67	38.56														
02611-71226	39.67	42.85	41.73														
02611-71228	42.85	46.02	44.91														
02611-71230	46.02	49.20	48.59														
02611-71232	49.20	52.37	51.76														

Size Ø	Shear ⁽⁴⁾	Tension ⁽⁴⁾
nom.	kN	kN
4.8	8.63	7.34
6.4	14.73	13.35
8.0	22.38	21.81
9.6	32.08	28.93

- 1) Different grip range pins with different numbers of grooves available
- 2) Half collars increase the grip range to that of the next longest pin. Maximum grip increases by 1.57 mm for 4.8 mm and 6.4 mm fasteners and 3.18 mm for 8.0 mm and 9.6 mm fasteners.
- 3) Flanged collars are used in applications where the hole on the collar side of the application is oversize or is slotted for alignment purposes. To determine what length of pin is required, add dimension U to the thickness of material being fastened.
- 4) These figures represent minimum fastener shear and tensile strength values with the use of a full or flanged collar. When using half collars tension is reduced to approximately 45%.

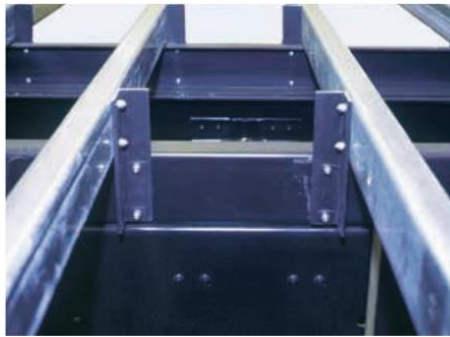
Assembly Applications

- Commercial vehicles
- Truck & trailer
- Heating systems
- Steel construction
- Solar panels
- Railway
- Mining

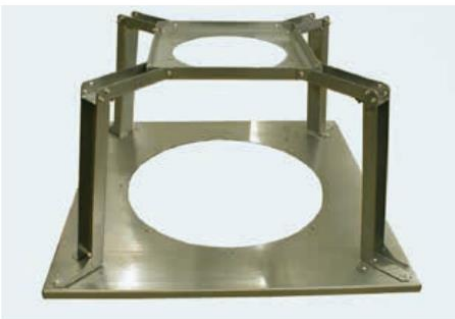
Heating systems



Commercial vehicles



Ventilator frame



Car seat

